

# D/A and A/D Converters

This lecture describes the specifications and principles of operation of A/D and D/A converters.

After this lecture you should be able to specify the required number of bits of accuracy for a given voltage range and maximum allowed error.

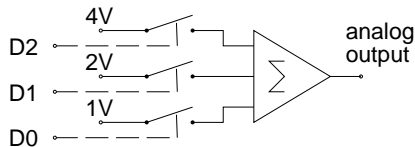
You should also be able to state the purposes of the following circuits: sample-and-hold, multiplexer, differential amplifier, and low-pass filter.

## Digital-to-Analog Conversion

A digital-to-analog (D/A) converter (DAC) is a chip or circuit that converts a number (digital) into a voltage or current (analog). D/As are used to control devices that require a continuous range of control voltages or currents such as electro-acoustic transducers (speakers), some types of variable-speed motors, and many other applications where an analog signal output is required. A common application is to [re-]create waveforms from digital signals – for example in CD players.

## D/A Converters

A D/A converter can be visualized as a circuit that adds up a number of voltages under the control of a digital signal. Each voltage is turned on or off by an electronic switch which is controller by one bit of a binary number. The circuit below shows a 3-bit D/A consisting of a summing amplifier fed by three different voltages. Depending on which switches are closed, the output can range from 0 to 7 volts. By using digital signals to control the switches we can build a circuit whose output voltage is proportional to the digital value.



**Exercise 48:** What is the maximum output voltage? What digital input is required to produce this output? What is the minimum output voltage? What is the corresponding digital input? By how much does the output vary for each increment in the digital input? How would these values change if the analog reference inputs were 0.2, 0.1 and 0.05 volts?

## D/A Converter Specifications

Many different Digital-to-Analog converters are commercially available, both as chips and as sub-systems (modules, boards, etc). To select the right D/A converter it is necessary to understand D/A specifications. The most important specifications are resolution and settling time. In some applications other specifications such as slew rate, linearity, monotonicity may also be important. There are also various types of interfaces for the digital input and analog output. Since different manufacturers use different definitions for some of these specifications it is important to check each manufacturer's definitions when comparing devices.

The *resolution* is the output step size and is given by the output voltage range divided by the number of possible output levels. An  $N$ -bit DAC can output  $2^N$  different levels in  $2^N - 1$  steps.  $N$  ranges from 6 (for simple high-speed converters) up to 20 or more (for precision instrumentation).

**Exercise 49:** You need to produce a voltage with a resolution of 20mV and an output range of 0 to +5 volts. How many bits of resolution are required?

The *accuracy* is the maximum difference between the output and the theoretical output. This is typically (but not always) approximately the same as the resolution since there's no point in being able to generate a precise but inaccurate voltage.

The *settling time* is the time it takes the output to reach a percentage (e.g. 99%) of the final value. Values can range from hundreds of milliseconds for high-precision units to nanoseconds for devices used in high-frequency waveform generators.

The *linearity* is the maximum difference between the output and a linear interpolation between the minimum and maximum values. As with the accuracy this is usually on the order of  $1/2^N$ .

The output is *monotonic* if an increase in the digital input always causes an increase in the analog output. This is usually guaranteed.

There are various types of digital DAC interfaces. Some devices have chip-select and address pins and can be easily interfaced to microcomputers as if they were peripheral chips. Other devices omit the registers and thus require additional logic to interface to a microprocessor.

There are various types of DAC output circuits. Some are designed to generate a current (rather than a voltage) that is proportional to the digital input. Often the DAC is simply is a set of  $N$  switches and an accurate voltage divider network and an external voltage reference must be supplied.

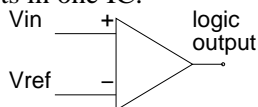
Finally, there are different ways of manufacturing DAC devices. In addition to the standard *monolithic* ICs, there are also *hybrid* devices that mount IC chips together with a small number of discrete devices into an IC-like package. This allows the manufacturer to adjust (“trim”) each device during manufacture to obtain higher precision. There are also DAC modules in which a D/A converter built from discrete components is packaged in a sealed module.

## Analog to Digital Converters

A controller often has to measure a continuous physical quantity, for example temperature, pressure, force, etc. A sensor, often called a transducer, is used to convert this physical quantity into an electrical signal (current or voltage). This electrical signal must then be converted into a binary number so that the digital controller can use it. An analog to digital (A/D) converter (ADC) performs this function.

### Comparators

The simplest type of ADC is a comparator. As its name indicates, a comparator compares two analog inputs (say  $v_{in}$  and  $v_{ref}$ ) and outputs a logic signal which is high if  $v_{in}$  is greater than  $v_{ref}$  or low otherwise. Comparators are available as ICs, often with two or four units in one IC.



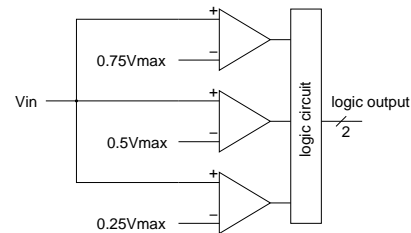
The comparator can be considered to be a one-bit ADC since it’s output tells us whether the input voltage is above or below the reference voltage.

Although a comparator does not offer much precision, it is often sufficient since for many applications it’s only necessary to determine whether some quantity is above or below some threshold. Comparators also form the basis of other types of A/D converters as will be described below.

## Types of A/D Converters

### Flash Converters

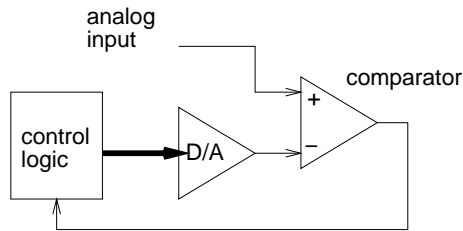
A simple way to get better (more bits of) resolution is to use more comparators. As shown below for a 2-bit flash converter we can use  $2^N - 1$  comparators, supplying them with reference voltages that are equally spaced over the desired conversion range. The other comparator inputs are connected to the input signal.



All of the digital outputs connected to reference voltages below the input signal will be true and all of the outputs with reference signals above the input signal level will be false. The output logic circuit converts these  $2^N - 1$  binary values into an  $N$ -bit number.

### Successive Approximation Converters

Another approach is to use a D/A converter to generate the reference voltage and a single comparator to compare this voltage and the input. A digital circuit can step the D/A output up through the possible values until the comparator indicates that the reference signal is greater than the input signal. The digital input to the D/A would correspond to the voltage step that is the next-highest to the input signal. This approach would take up to  $2^N$  comparisons.



A faster method is to use a binary search. The control circuit first tests whether the analog input is greater than or less than half of the D/A output range. This fixes the value of the most significant bit. Then the controller tests whether the value is greater than or less than the half-way point of the remaining range. This sets the next most-significant bit. The process is repeated until the values of all of the bits are determined. The time required for this method is about  $N$  times the D/A settling time.

This method is slower than a flash converter but reduces the number of comparators required. Successive approximation converters are probably the most common type of general-purpose ADCs.

**Exercise 50:** A 12-bit ADC is to be built using a DAC with a 100ns settling time. Approximately how long would each conversion take for an ADC which did a linear search? For a successive-approximation ADC?

## A/D Specifications

The most important specifications for an A/D converter, as for a D/A converter, are the resolution, accuracy (number of bits), and conversion speed (in microseconds or milliseconds). Converters are available with resolutions from 6 (for some very fast flash converters) to 18 or more (for high-precision applications).

**Exercise 51:** You need to measure a voltage with an accuracy of 5 mV. The input will range from -10 volts to +10 volts. How many bits of resolution are required?

Other specifications, such as linearity and monotonicity are similar to the specifications for D/A converters.

A/D converters also differ in the input voltage ranges that they can convert and in their digital output interfaces.

## A/D Digital Interfaces

As with D/A converters, A/D converters are available as chips (monolithic or hybrids) that can be inter-

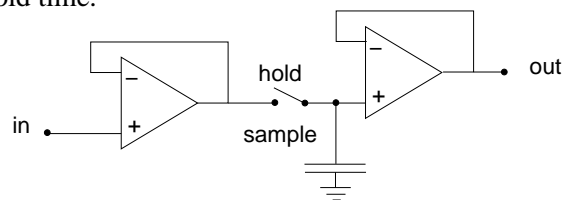
face easily to a microcomputer as if they were standard peripheral chips. Most types of D/A converters need to be supplied with a periodic clock signal, a “start conversion” signal and they generate a “conversion complete” status signal when the conversion is done. The software that handles the A/D must give the command to start the conversion (e.g. by setting a control bit), and then wait until the status bit indicates that the conversion is complete before reading the result.

Successive-approximation ADCs often provide their outputs in a serial format, one bit at a time, as the conversion takes place.

**Exercise 52:** In what order would you expect the output bits from a successive-approximation ADC with a serial output appear ?

## Sample and Hold

If the analog signal changes while a conversion is taking place, the ADC could produce an incorrect result. A circuit called a “sample-and-hold” is used at the input to the ADC to hold the signal at the input to the ADC constant. This device samples the analog signal at its input for a short time and then holds that value fixed at its output until the next sample is required. The diagram below shows how the device works. An electronic switch is used to connect the analog input to a capacitor during the sampling time. During the “hold” time the switch is opened. An amplifier with a very high input impedance is used in order to avoid discharging the capacitor during the hold time.



## Multiplexers

Often several analog signals need to be monitored. If a sufficiently fast A/D converter is available, its input can be switched between the various signals using an electronic single-pole multiple-throw switch. This device is called a multiplexer. Many ADC chips have built-in multiplexers and S/H circuits.

## Differential Amplifiers

Often the quantity of interest is the *difference* between two voltages (e.g. the voltage drop across a resistor) rather than the difference between a signal and ground. The circuit shown below combines an inverting and a non-inverting amplifier into a device called a differential amplifier. This circuit is also useful when an undesired signal (noise) is present on both inputs. Since the differential amplifier only responds to the difference between the two voltages, it will not respond to this *common-mode* noise.

## Low-Pass Filters

Often the signal of interest is changing slowly (e.g. the voltage output of a battery as it discharges) but has an additional higher-frequency component superimposed on it (e.g. voltage fluctuations due to a rapidly changing load). A circuit called a low-pass filter will allow the slowly-changing (low-frequency) signal component to pass through to the output while removing or attenuating the fast-changing (high-frequency) component. Filters (low-pass as well as other types) can be built using op-amps, resistors and capacitors.