# D/A and A/D Converters

This lecture describes the specifications and principles of operation of A/D and D/A converters. After this lecture you should be able to specify the required number of bits of accuracy for a given voltage range and maximum allowed error.

You should also be able to state the purposes of the following circuits: sample-and-hold, multiplexer, differential amplifier, and low-pass filter.

# **Digital-to-Analog Conversion**

A digital-to-analog (D/A) converter (DAC) is a chip or circuit that converts a digital number into an analog voltage or current. D/As are used to control certain types of devices that require a continuous range of control voltages such as some types of variablespeed motors. They are also used to re-create waveforms from digitized signals – for example in CD players.

# **D/A Converters**

A D/A converter can be visualized as a circuit that adds up a number of voltages under the control of a digital signal. Each voltage can be turned on and off by an electronic switch which is controller by the digital input. The circuit below shows a 3-bit D/A consisting of a summing amplifier fed by three different voltages. Depending on which switches are closed, the output can range from 0 to 7 volts. By using digital signals to control the switches we can build a circuit whose output voltage is proportional to the digital value.



Exercise: What is the maximum output voltage? What digital input is required to produce this output? What is the minimum output voltage? What is the corresponding digital input? By how much does the output vary for each increment in the digital input? How would these values change if the analog reference inputs were 0.2, 0.1 and 0.05 volts?

#### **D/A Converter Specifications**

Many different Digital-to-Analog (D/A converters, or DACs) are commercially available. In selecting a D/A converter it is necessary to consider a number of specifications. The most important ones are resolution and settling time. In some applications other specifications such as slew rate, linearity, monotonicity may be important. There are also various types of digital and analog interfaces. Since different manufacturers use different definitions for some of these specifications it is important to check each manufacturer's definitions when comparing devices.

The *resolution* (output step size) is given by the output voltage range divided by the number of possible output levels. An *N*-bit DAC can output  $2^N$  different levels. *N* ranges up to 16 or more for precision instrumentation.

Exercise: You need to produce a voltage with an accuracy of 20mV and an output range of 0 to +5 volts. How many bits of resolution are required?

The *settling time* is the time it takes the output to reach a percentage (e.g. 99%) of the final value. Values can range from hundreds of milliseconds for high-precision units to nanoseconds for devices used in high-frequency waveform generators.

The *linearity* is the maximum difference between the ideal output and the actual output. This is usually on the order of  $1/2^N$ .

The output is *monotonic* if an increase in the digital input always causes an increase in the analog output. This is usually guaranteed.

There are various types of digital DAC interfaces. Some devices are set up with chip-select and address pins and can be easily interfaced to microcomputers as if they were just another peripheral chip. Other devices require additional logic to interface to a microprocessor. There are various types of DAC output circuits. Some are designed to generate a current (rather than a voltage) that is proportional to the digital input. Often a high-precision external voltage reference must be supplied.

Finally, there are different ways of manufacturing DAC devices. In addition to the standard *monolithic* ICs, there are also *hybrid* devices that mount IC chips together with a small number of discrete devices into an IC-like package. This allows the manufacturer to adjust ("trim") each device during manufacture to obtain higher precision. There are also DAC modules in which a D/A converter built from discrete components is packaged in a sealed module. Hybrids and modules tend to be used for higher-performance devices.

# **Analog to Digital Converters**

A controller often has to measure a physical quantity, for example temperature, pressure, force, etc. A sensor, often called a transducer, is used to convert this physical quantity into an electrical signal (current or voltage). This electrical signal must then be converted into a binary number so that the digital controller can use it. An analog to digital (A/D) converter (ADC) performs this function.

#### Comparators

The simplest type of ADC is a comparator. As its name indicates, a comparator compares two analog inputs (say  $v_{in}$  and  $v_{ref}$ ) and outputs a logic signal which is high if  $v_{in}$  is greater than  $v_{ref}$  or low otherwise. Comparators are available as ICs, often with two or four units in one IC.



The comparator can be considered to be a one-bit ADC since it's output tells us whether the input voltage is above or below the reference voltage.

Although a comparator does not offer much precision, it is often sufficient since for many applications it's only necessary to determine whether some quantity is above or below some threshold. Comparators also form the basis of other types of A/D converters as will be described below.

#### **Types of A/D Converters**

#### **Flash Converters**

A simple way to get better (more bits of) resolution is to use more comparators. As shown below for a 2-bit flash converter we can use  $2^N - 1$  comparators, supplying them with reference voltages that are equally spaced over the desired conversion range. The other comparator inputs are connected to the input signal.



All of the digital outputs connected to reference voltages below the input signal will be true and all of the outputs with reference signals above the input signal level will be false. The output logic circuit converts these  $2^N$  logic levels into an *N*-bit number.

#### **Successive Approximation Converters**

Another approach is to use a D/A converter to generate the reference voltage and a single comparator to compare this voltage and the input. A digital circuit can step the D/A output up through the possible values until the comparator indicates that the reference signal is greater than the input signal. The digital input to the D/A would correspond to the voltage step that is the next-highest to the input signal. This approach would take up to  $2^N$  comparisons.



A faster method is to use a binary search. The control circuit first tests whether the analog input is greater than or less than half of the D/A output range. This fixes the value of the most significant bit. Then the controller tests whether the value is greater than or less than the half-way point of the remaining range. This sets the next most-significant bit. The process is repeated until the values of all of the bits are determined. The time required for this method is about N times the D/A settling time.

This method is slower than a flash converter but reduces the number of comparators required. Successive approximation converters are probably the most common type of general-purpose ADCs.

Exercise: A 12-bit is to be built using a DAC with a 100ns settling time. Approximately how long would each conversion take for an ADC which did a linear search? For a successive-approximation ADC?

#### Single- and Dual-Slope Converters

A different approach, commonly used in low-speed ADCs, is to use the input signal to charge up a capacitor until the capacitor voltage reaches a fixed threshold. A digital circuit measures the time required to reach this threshold by counting the number of pulses from a fixed-frequency clock.

This approach is often used in slow, low-precision converters because very little hardware (one comparator and one digital output to reset the capacitor) is required.

One problem with this approach is that very accurate components are required to obtain precise results (e.g. the capacitors and resistors used in the integration). A slightly different approach is to use the input voltage to charge up the capacitor as before, but to do this for a fixed time. Then the capacitor is discharged at a fixed rate and the digital control circuit measures the time required to completely discharge the capacitor. This dual-slope method is independent of the values of the integrator components because the same circuit is used for charging and discharging.



This method can be quite slow since sufficient conversion time must be allowed the counter must count up to  $2^N$ . However since this method is quite accurate it is often used in high precision (e.g. 16-bit) converters.

#### **Voltage-to-Frequency Conversion**

Yet another method of converting from a voltage to a number is to use the analog voltage to control the frequency of an oscillator. Various IC's are available that produce pulse trains at a frequency proportional to an input voltage. A counter can be used to count the number of pulses produced in a fixed time and this becomes the digital output.

This approach is also relatively slow but also requires little hardware.

## **A/D Specifications**

The most important specifications for an A/D converter, as for a D/A converter, are the resolution (number of bits) and the conversion speed (in microseconds or milliseconds). Converters are available with resolutions from 6 (for some very fast flash converters) to 18 or more (slow dual-slope models for high-precision applications).

Exercise: You need to measure a voltage with an accuracy of 5 mV. The input will range from -10 volts to +10 volts. How many bits of resolution are required?

Other specifications, such as linearity and monotonicity are similar to the specifications for D/A converters.

A/D converters also differ in the input voltage ranges that they can convert and in their digital output interfaces.

# **A/D Digital Interfaces**

As with D/A converters, A/D converters are available as chips (monolithic or hybrids) that can be interface easily to a microcomputer as if they were standard peripheral chips. Most types of D/A converters need to be supplied with a periodic clock signal, a "start conversion" signal and they generate a "conversion complete" status signal when the conversion is done. The software that handles the A/D must give the command to start the conversion (e.g. by setting a control bit), and then wait until the status bit indicates that the conversion is complete before reading the result.

#### Sample and Hold

If the analog signal changes while a conversion is taking place, the ADC could produce an incorrect result. A device called a sample-and-hold can be used before the ADC to hold the signal at the input to the ADC constant. This device samples the analog signal at its input for a short time and then holds that value fixed at its output until the next sample is required. The diagram below shows how the device works. An electronic switch is used to connect the analog input to a capacitor during the sampling time. During the "hold" time the switch is opened. An output amplifier with a very high input impedance is used in order to avoid discharging the capacitor during the hold time.



# **Low-Pass Filters**

Often the signal of interest is changing slowly (e.g. the voltage output of a battery as it discharges) but has an additional higher-frequency component superimposed on it (e.g. voltage fluctuations due to a rapidly changing load). A circuit called a low-pass filter will allow the slowly-changing (low-frequency) signal component to pass through to the output while removing or attenuating the fast-changing (highfrequency) component. Filters (low-pass as well as other types) can be built using op-amps, resistors and capacitors.

# **Multiplexers**

Often several analog signals need to be monitored. If a sufficiently fast A/D converter is available, its input can be switched between the various signals using an electronic single-pole multiple-throw switch. This device is called a multiplexer. Many ADC chips have built-in multiplexers and S/H circuits.

#### **Differential Amplifiers**

Often the quantity of interest is the *difference* between two voltages (e.g. the voltage drop across a resistor) rather than the difference between a signal and ground. The circuit shown below combines an inverting and a non-inverting amplifier into a device called a differential amplifier. This circuit is also useful when an undesired signal (noise) is present on both inputs. Since the differential amplifier only responds to the difference between the two voltages, it will not respond to this *common-mode* noise.