## ELEC 344 Applied Electronics and Electromechanics

Fall 2016

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Class Webpage: TBD

NOTE: Class notes are originally prepared by Dr. Juri Jatskevich

## Major Topics Covered

- Principles of electromagnetics, inductance and reluctance
- Magnetic circuits & magnetically coupled systems
- Linear and rotating electromechanical devices
- Electromechanical energy conversion, developed forces and torques
- AC power, three-phase system, connections and applications
- Rotating magnetic field, poly-phase systems
- Induction motor, operation, equivalent circuit
- Synchronous motor, operation, steady-state equivalent circuit
- Brushless dc motors, operation, steady-state characteristics
- Stepper motors, principle of operation, full-step, microstepping, driver circuits
- Single phase AC motors

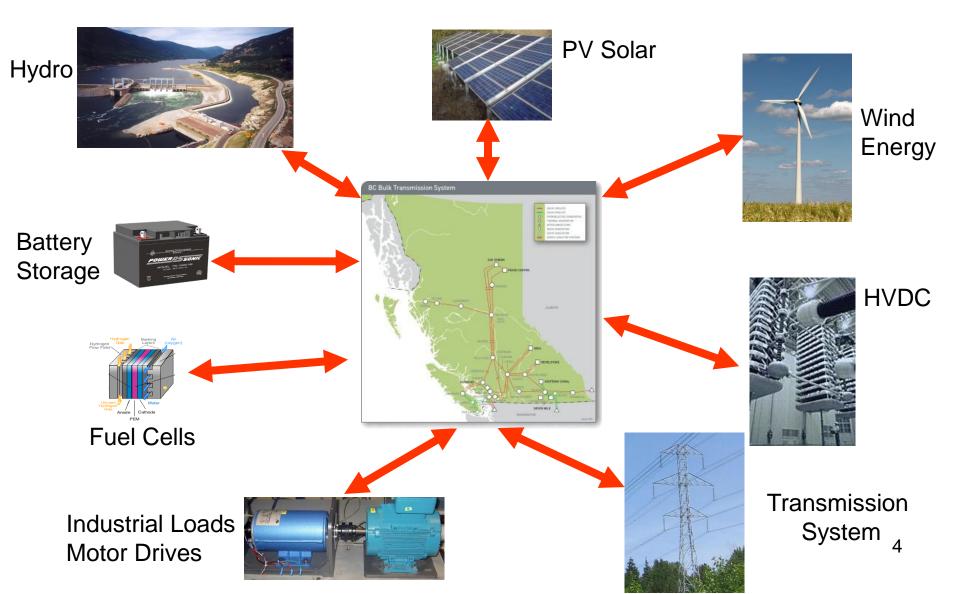
### Module 1, Part 1 Introduction & Magnetic Circuits (Read Chapter 1)

### **Most Important Topics**

- Applications of Electromechanics
- Fundamentals of Electromagnetics, Maxwell's Equations
- Sign & direction conventions
- Basic magnetic circuits, concepts, analogies, calculations
- Flux, flux linkage, inductance
- Magnetic materials, saturation, hysteresis loop
- Coil under ac excitation, type of core losses

## Applications of Electromechanics

#### **Production of Electric Energy & Modern Electric Grid**



# Applications of Electromechanics

**Electric Cable Shovel** 



**Electric Dragline** 





AC and DC Electric Drives

### Applications of Electromechanics Heating and Melting

Induction Furnace

**Induction Heater** 





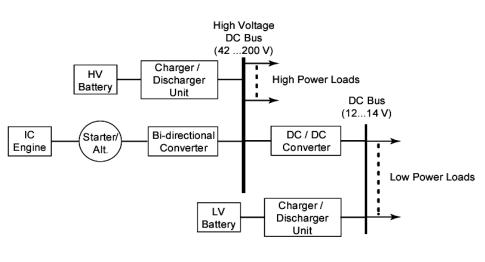


No Flame Heater for Dental Instrument



## Applications of Electromechanics

#### **Modern Transportation**



#### **Diesel-Electric**



Liebherr T282B earthhauling truck 2.7MW AC Propulsion

Tesla Roadster, Induction Motor, Hybrid



Toyota Hybrid, operates at 288V, reaches 30kW

#### All-Electric => Zero Emission Transportation



Canada Line (Richmond-Airport-Vancouver Line) SNC-Lavalin & Rotem Company

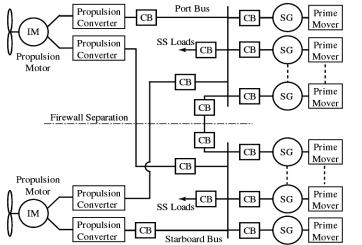


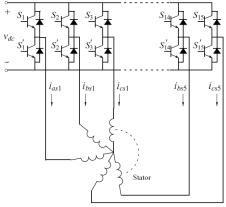
Vancouver TransLink reaches 200 kW Trolley Bus New Flyer Industries

All-Electric



# Applications of Electromechanics





Fifteen-phase induction motor drive system

**High-Phase Count Motor Drives** 



20MW, 15-Phase Induction Motor



Future Canadian Ship: Joint Support Ship (JSS) 30.4MW Electric Propulsion

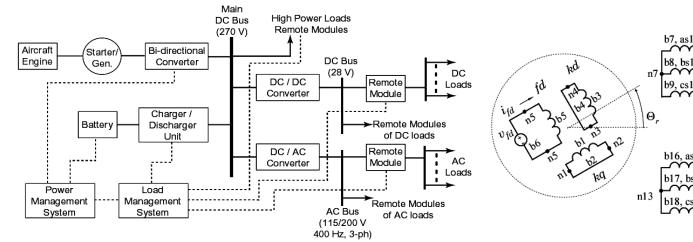


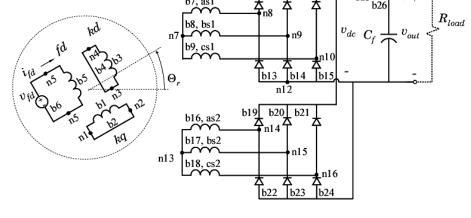
HMCS Windsor Diesel-Electric, 2x5MW motorgenerators



Carnival Liberty Cruise Ship 2 x 20MW Electric Propulsion

### Applications of Electromechanics Modern Aircraft





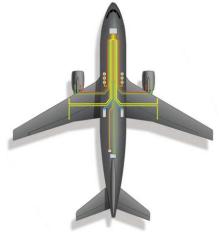
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b12

b25

n17

b10 b11



Airbus A380



Antares 20E 42kW BLDC Propulsion High-Speed, Low-Weight, High-Phase-Count Motors, Generators and Converters

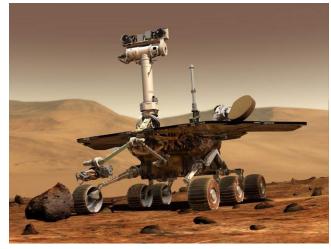


Electric Toys BLDC Propulsion

## Applications of Electromechanics

#### High & Low





BChydro P**WWER SMART** 









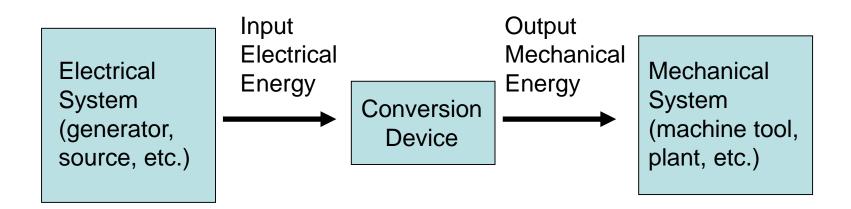
### **Electromechanical Devices**

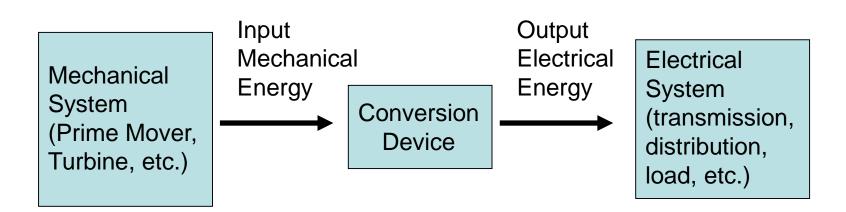
- Industrial
- Manufacturing
- Automotive
- Aircraft
- Ships
- Computers Office
- Household





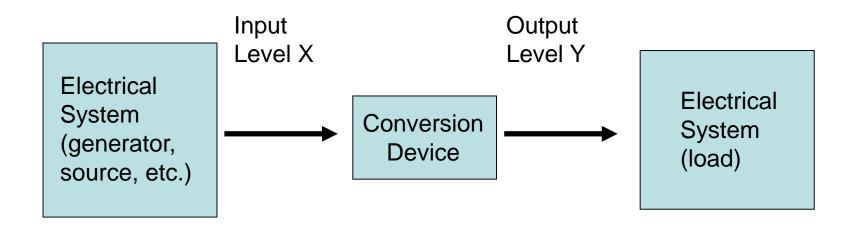
### **Electromechanical Energy Conversion**





### Electromechanical Energy Conversion

Transformation of Electrical Energy



### **Electromechanical Energy Conversion**

- Electrical Machines
  - Stationary
    - Transformers
  - Rotating
    - Motors, generators
  - Linear Devices
    - Solenoids, linear motors, other actuators
- Power Electronics (Switched Mode PSs, Motor & Actuator Drivers, ...)
  - Rectifiers
    - AC to DC
  - Converters
    - DC to DC
  - Inverters
    - DC to AC

Very broad & interesting area, requires its own course!



### Magnetic Circuits: Basic Units

E – electric field intensity  $\begin{bmatrix} V \\ m \end{bmatrix}$ B – magnetic flux density  $\begin{bmatrix} Tesla = \frac{Weber}{meter^2} \end{bmatrix}$   $\begin{bmatrix} T = \frac{Wb}{m^2} \end{bmatrix}$ H – magnetic field intensity  $\begin{bmatrix} A \\ m \end{bmatrix}$  $\Phi$  – magnetic flux  $\begin{bmatrix} Wb = T \cdot m^2 \end{bmatrix}$ 

#### **B-H Relation**

- Current produces the H field (see Ampere's law)
- H is related to B

 $B = \mu H = \mu_0 \mu_r H$ 

 $\mu$  – permeability (characteristic of the medium)

$$\mu_0$$
 – permeability of vacuum = 4 ·  $\pi$  · 10<sup>-7</sup>[H/m]

 $\mu_r$  – relative permeability of material

magnetic materials  $\mu_r = 100 \cdots 100,000$ 

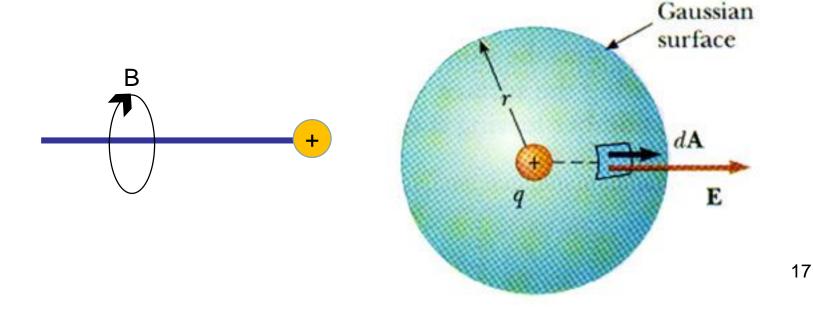
$$\left[\frac{T \cdot m}{A} = \frac{Henry}{meter} = \frac{H}{m}\right]$$

• Maxwell's equations are a set of partial differential equations that, together with the Lorentz force law, form the foundation of classical electrodynamics, classical optics, and electric circuits [Wikipedia].

Summarized in Maxwell's Equations (1870s) 1) Gauss's Law for Electric Field

$$\oint_{s} \mathbf{E} \cdot d\mathbf{a} = \frac{q}{\varepsilon_{0}} = \Phi_{e} = \int E \cos\theta da$$

Electric flux out of any closed surface is proportional to the total charge enclosed

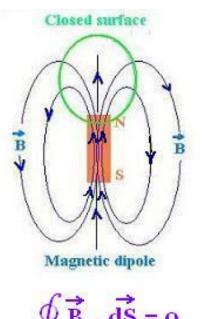


Summarized in Maxwell's Equations (1870s) 2) Gauss's Law for Magnetic Field

$$\oint_{s} \mathbf{B} \cdot d\mathbf{a} = \Phi_{m} = 0$$

Magnetic flux out of any closed surface is zero

There are no magnetic charges



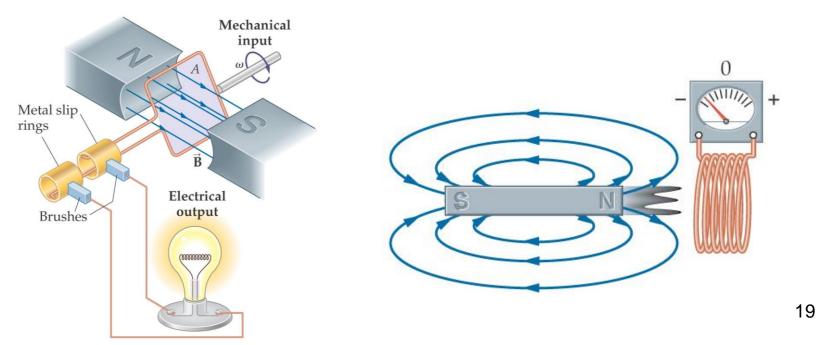
Summarized in Maxwell's Equations (1870s)

3) Faraday's Law

$$\oint_{C} \mathbf{E} \cdot d\mathbf{l} = -\frac{d}{dt} \int_{S} \mathbf{B} \cdot d\mathbf{a} = -\frac{d\Phi}{dt} = emf$$

#### ElectroMotive Force (emf)

The line integral of the electric field around a closed loop/contour C is equal to the negative of the rate of change of the magnetic flux through that loop/contour

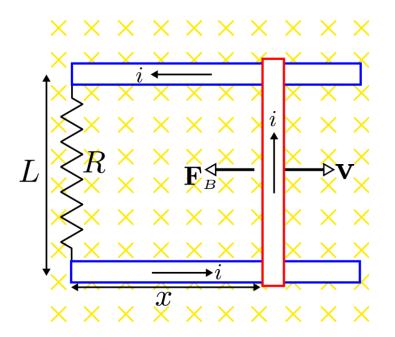


#### Summarized in Maxwell's Equations (1870s)

$$\int_{s} \mathbf{B} da = \Phi_{m} \quad \begin{bmatrix} Wb \end{bmatrix}$$

Induced emf:

$$emf = -\frac{d\Phi_m}{dt} [V]$$



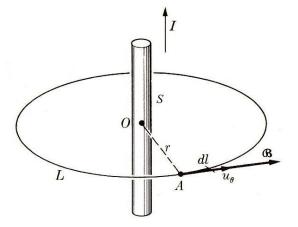
➤ Lenz's Law:

The direction of the voltage induced will produce a current that opposes the original magnetic field. This gives the negative sign, which we do not always include

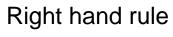
Summarized in Maxwell's Equations (1870s)Ampere's Law (for static electric field)

$$\oint_C \mathbf{B} \cdot d\mathbf{l} = \mu_0 \int_S J \cdot da = \mu_0 I_{net}$$

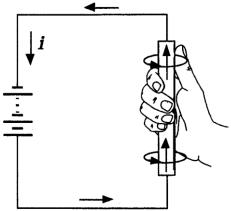
The line integral of the magnetic field B around a closed loop C is proportional to the net electric current flowing through that loop/contour C

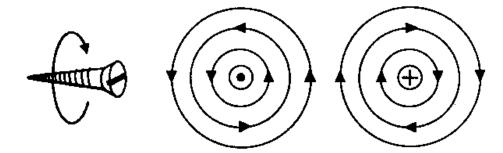


### Conventions

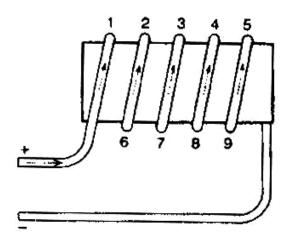


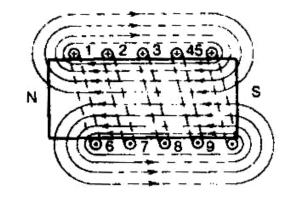
Right-screw rule Dot and cross notations





Magnetic field produced by coil (solenoid)





Flux Lines:

- form a closed loop/path
- Lines do not cut across or merge
- Go from North to South magnetic poles

## **Some Definitions**

#### Magnetic Flux

$$\Phi = \int_{S} \mathbf{B} \cdot \mathbf{da} = B_c A_c$$

Flux is always continuous

Recall Faraday's Law - Electromotive Force (emf)

$$\oint_{C} \mathbf{E} \cdot d\mathbf{l} = -\frac{d}{dt} \int_{S} \mathbf{B} \cdot d\mathbf{a} = -\frac{d\Phi}{dt}$$

- voltage induced in one turn due to the changing magnetic flux

For coil with *N* turns: 
$$e = N \cdot \frac{d\Phi}{dt}$$

#### Flux Linkage $\lambda = N \cdot \Phi$ [*Wb* · *t*]

flux scaled by the number of turns

Total induced emf 
$$e = \frac{d\lambda}{dt}$$
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## **Some Definitions**

#### Inductance

Need a function that relates Flux Linkage to the Current

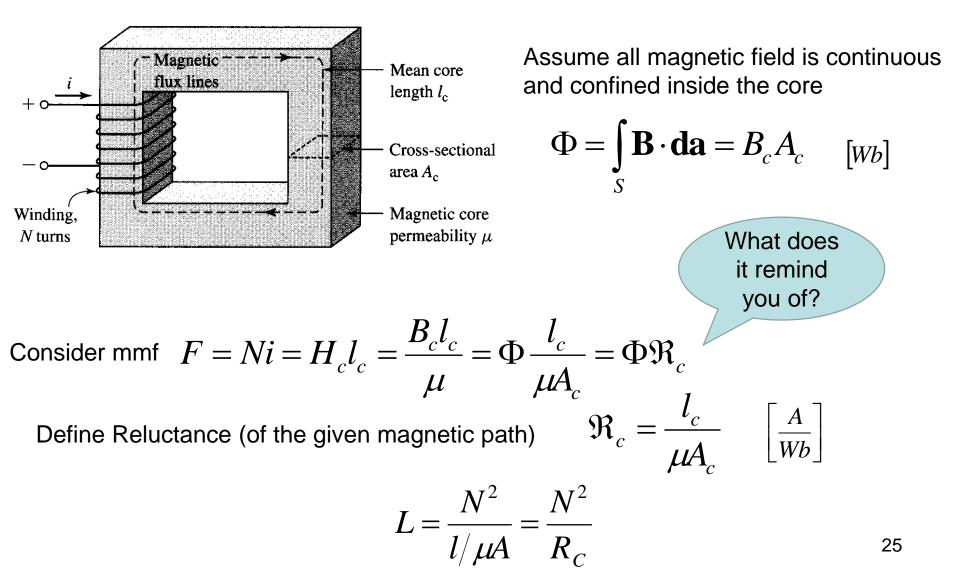
Consider 
$$\lambda = f(i) = L(\cdot) \cdot i$$
  $L = \frac{\lambda}{i} \quad \left[\frac{Wb \cdot t}{A} = H\right]$ 

Then

$$L = \frac{\lambda}{i} = \frac{N \cdot \Phi}{i} = \frac{N \cdot B \cdot A}{i} = \frac{N \cdot \mu \cdot H \cdot A}{i}$$
$$i = \frac{Hl}{N}$$
$$L = \frac{N^2}{l/\mu A}$$

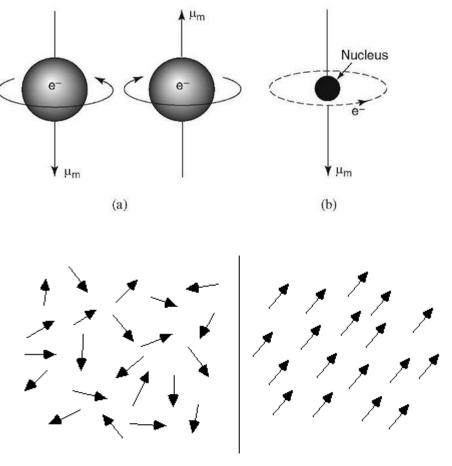
## Magnetic Circuits

Basic magnetic circuit



## Ferromagnetism

- Magnetic moment:
  - ✓ Orbital motion of electrons✓ Spin of an electron
- In most of the materials, the net magnetic moment of one atom <u>if exists</u> is cancelled out by the other atom
- The five ferromagnetic elements are:
  - ✓ Iron, Nicle, Cobalt, Dysprosum, and Gadolinium

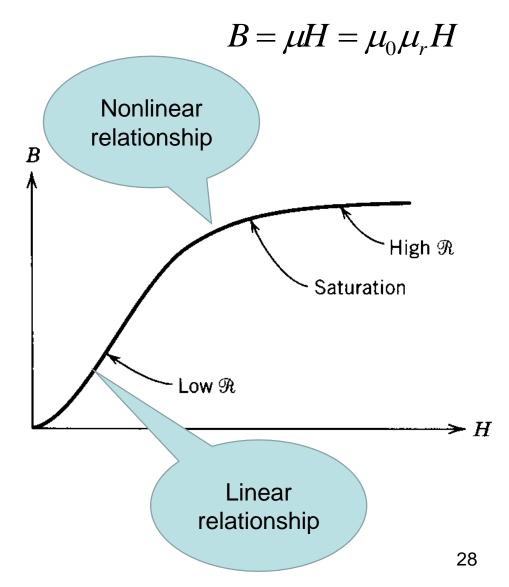


## **Classes of Magnetic Materials**

- Diamagnetism
- Paramagnetism
- ➢ Ferromagnetism
- Ferrimagnetism
- Antiferromagnetism

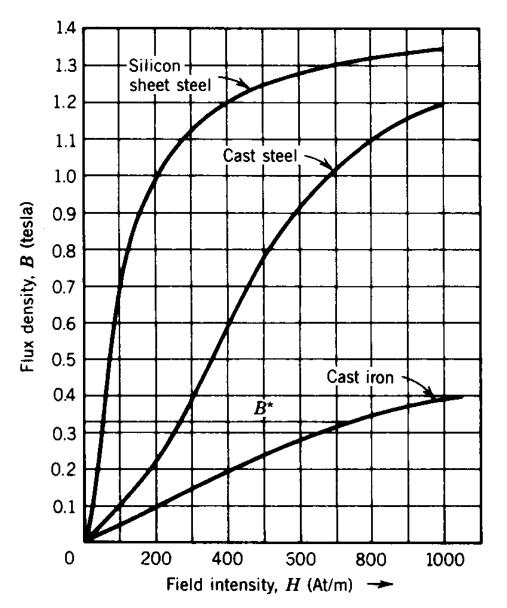
## **Magnetization Curve**

- The magnetic material shows the effect of saturation
- The reluctance is dependent on the flux density



## **Magnetization Curve**

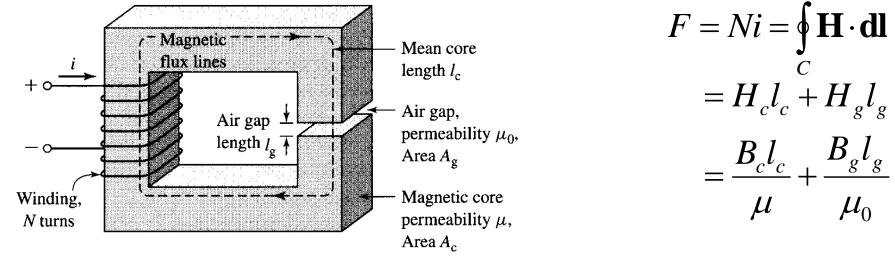
 Depending on the applications, material with specific magnetization curve is selected



## Magnetic Circuits

Magnetic circuit with air gap

Consider mmf

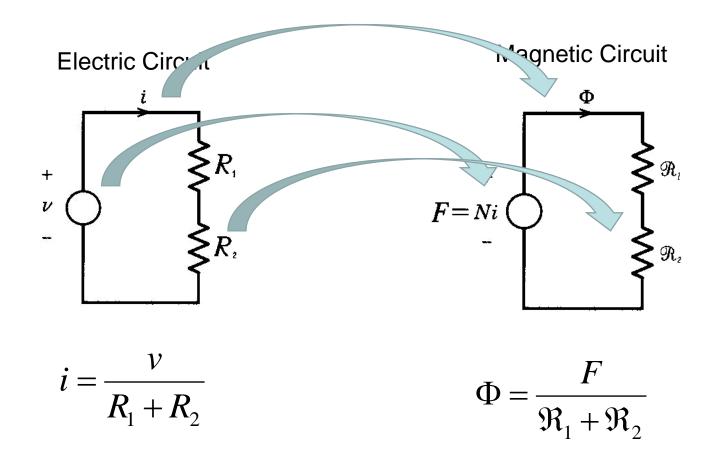


Assuming all magnetic flux is confined inside the core

$$B_c = \frac{\Phi}{A_c}$$
 and  $B_g = \frac{\Phi}{A_g}$ 

$$F = \Phi\left(\frac{l_c}{\mu A_c} + \frac{l_g}{\mu_0 A_g}\right) = \Phi\left(\Re_c + \Re_g\right) = \Phi\sum_i \Re_i = \Phi\Re_{total}$$

### Magnetic and Electric Circuits Analogy



### Magnetic and Electric Circuits Analogy

#### **Electric Circuit**

- Voltage (emf), V, V, V
- I, [Amps]Current,
- Resistance,  $R = \frac{l}{\sigma A}, [\Omega]$

- Conductance, 
$$G = \frac{1}{R}$$
, [Siemens]

- Conductivity, 
$$\sigma, \left[\frac{Siemens}{m}\right]$$

For loop

For node  $\sum i_n = 0$ 

onductance, 
$$G = \frac{1}{R}$$
, [solution]  
onductivity,  $\sigma$ ,  $\left[\frac{Sien}{R}\right]$ 

Magnetic Circuit

- $F, [A \cdot t]$ mmf,
- $\Phi, [Wb]$ Flux

Reluctance,  $\Re = \frac{l}{\mu A}, \left\lceil \frac{A}{Wb} \right\rceil$ 

Permeance,

$$\rho = \frac{1}{\Re}, \left[\frac{Wb}{A}\right]$$

Permeability,

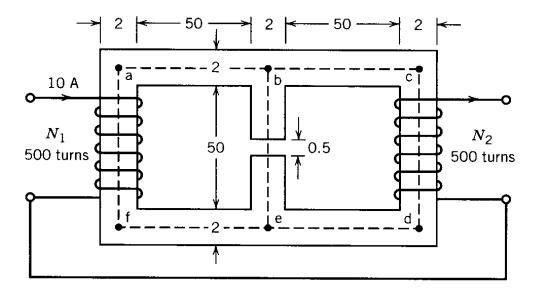
$$\mu, \left[\frac{H}{m}\right]$$

For loop For node

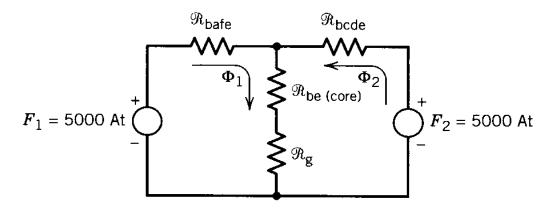
$$F = \sum_{n} H_{n} l_{n}$$
$$\sum_{n} \Phi_{n} = 0$$

## Inductance: Example

Consider the following electromagnetic system (device)



Equivalent Electric Circuit



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$$\begin{aligned} \Re_{bcde} &= \Re_{bafe} \\ \Re_{g} &= \frac{l_{g}}{\mu_{0}A_{g}} \\ &= \frac{5 \times 10^{-3}}{4\pi 10^{-7} \times 2 \times 2 \times 10^{-4}} \\ &= 9.94 \times 10^{6} \text{ At/Wb} \\ \Re_{be(core)} &= \frac{l_{be(core)}}{\mu_{c}A_{c}} \\ &= \frac{51.5 \times 10^{-2}}{1200 \times 4\pi 10^{-7} \times 4 \times 10^{-4}} \\ &= 0.82 \times 10^{6} \text{ At/Wb} \\ \Phi_{1}(\Re_{bafe} + \Re_{be} + \Re_{g}) + \Phi_{2}(\Re_{be} + \Re_{g}) = F_{1} \\ \Phi_{1}(\Re_{be} + \Re_{g}) + \Phi_{2}(\Re_{bcde} + \Re_{be} + \Re_{g}) = F_{2} \\ &= \Phi_{1} = \Phi_{2} = 2.067 \times 10^{-4} \text{ Wb} \end{aligned}$$

The air gap flux is

$$\Phi_{\rm g} = \Phi_1 + \Phi_2 = 4.134 \times 10^{-4} \, \rm Wb$$

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## Inductance: Example

Consider the following electromagnetic system

$$L = 1A, N = 400$$

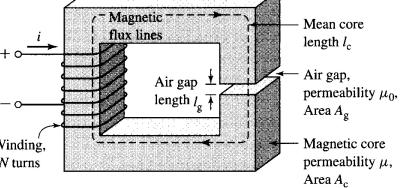
$$l_{c} = 50 cm, l_{g} = 1 mm$$

$$A_{c} = A_{g} = 15 cm^{2}$$

$$M_{r} = 3000$$
Find inductance  $L = \frac{N^{2}}{R_{c} + R_{g}}$ 

$$Winding,$$

$$N turns$$



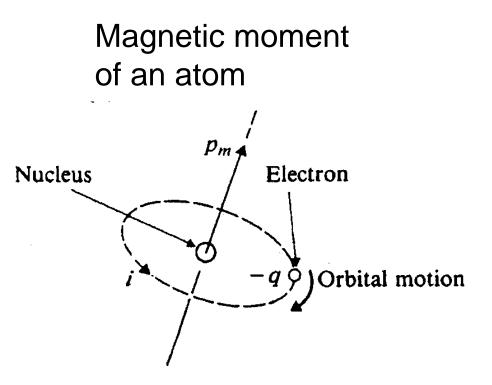
$$R_{c} = \frac{l_{c}}{M_{r}M_{o}A_{e}} = \frac{50e-2}{3000 \cdot 4\pi \cdot 1e-7 \cdot 15e-4} \approx 88.42e+3 A_{M}$$

$$R_{g} = \frac{l_{g}}{M_{o}A_{g}} = \frac{1e-3}{4\pi \cdot 1e-7 \cdot 15e-4} \approx 530.515e+3 A_{M}$$

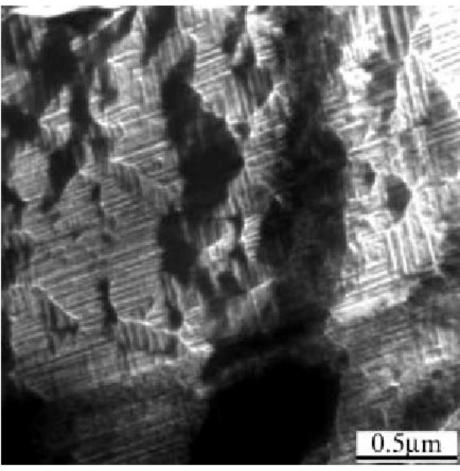
$$L = \frac{406^{2}}{(88.42+530.515)\cdot e+3} = 258.52e-3 H$$

$$= 258.52 \text{ mH}$$

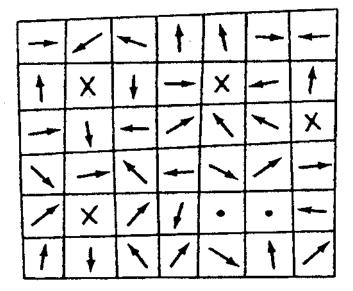
## **Magnetic Materials**



#### Magnetic Domain Structure

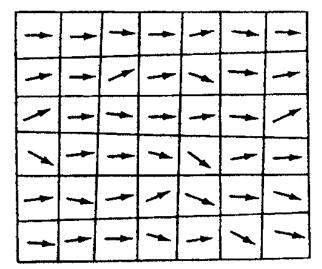


### Magnetic Material Domain Model



demagnetized





magnetized

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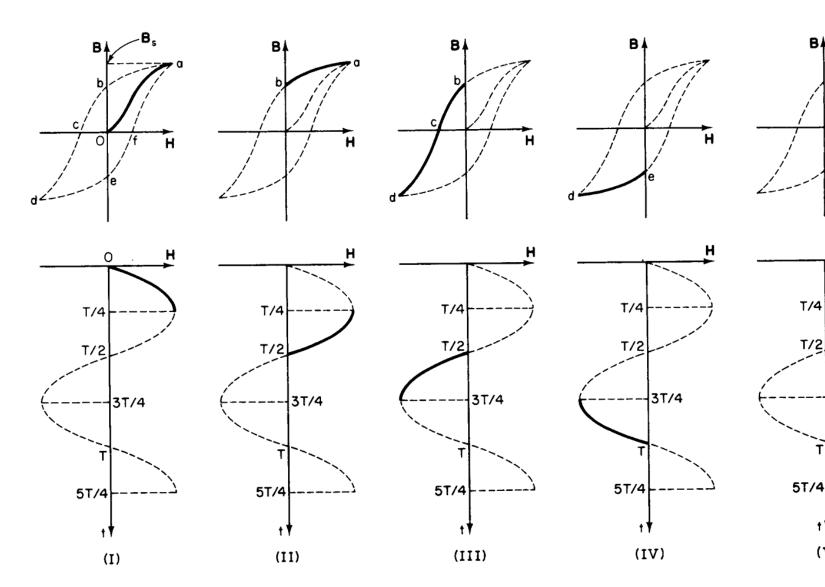
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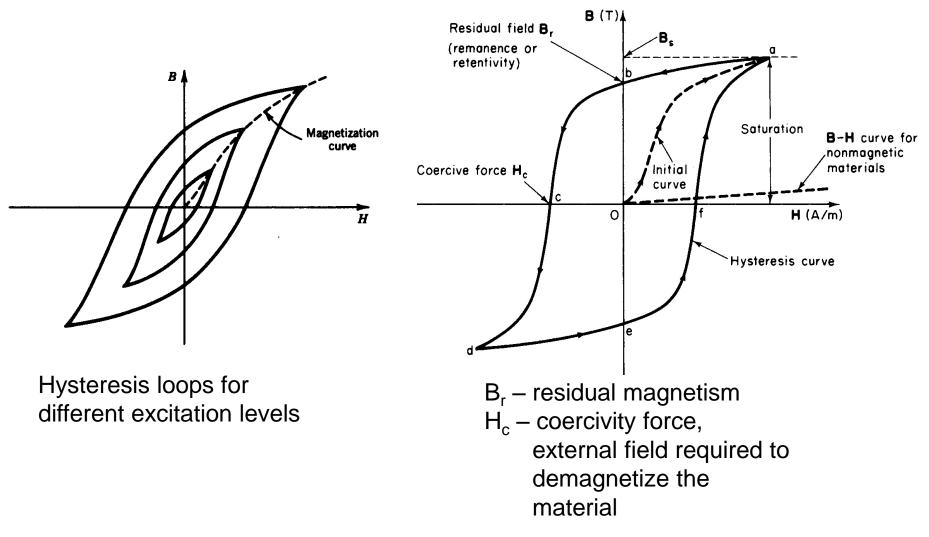
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### Hysteresis Loop

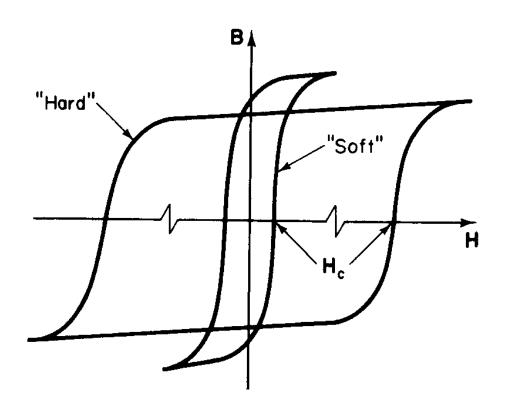


### Hysteresis Loop



#### **Magnetic Materials**

**Classes of Magnetic Materials** 



Soft mag. materials  $H_c \sim 0.1 \cdots 100 \left[ A/m \right]$ 

Hard mag. materials

 $H_c > 100 \left[ A / m \right]$ 

Permanent magnets (PM)

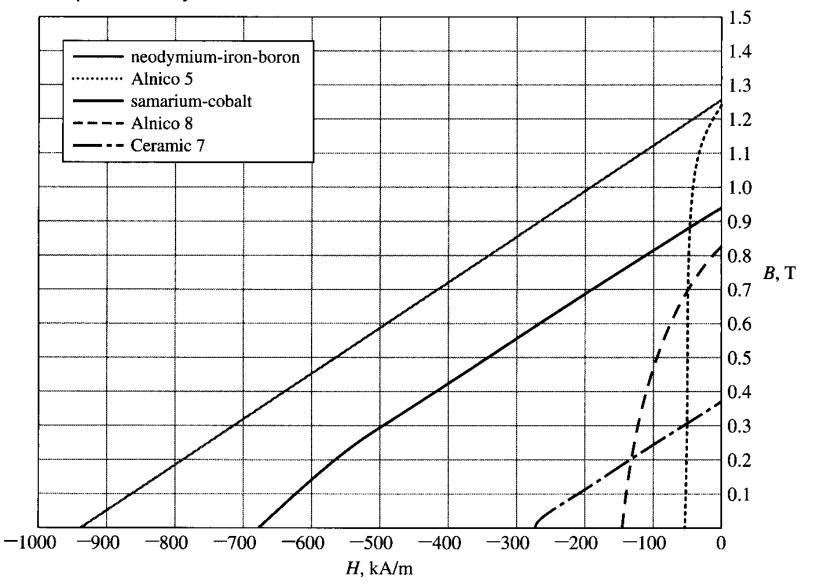
 $H_c \sim 10^4 \cdots 10^6 \left[ A/m \right]$ 

#### Types of PMs

- Neodymium Iron Boron (NdFeB or NIB)
- Samarium Cobalt (SmCo)
- Aluminum Nickel Cobalt (Alnico)
- Ceramic or Ferrite, very popular
   Iron-oxide, barium, etc. compressed powder

### **Magnetic Materials**

Second quadrant hysteresis curve for some common PM materials

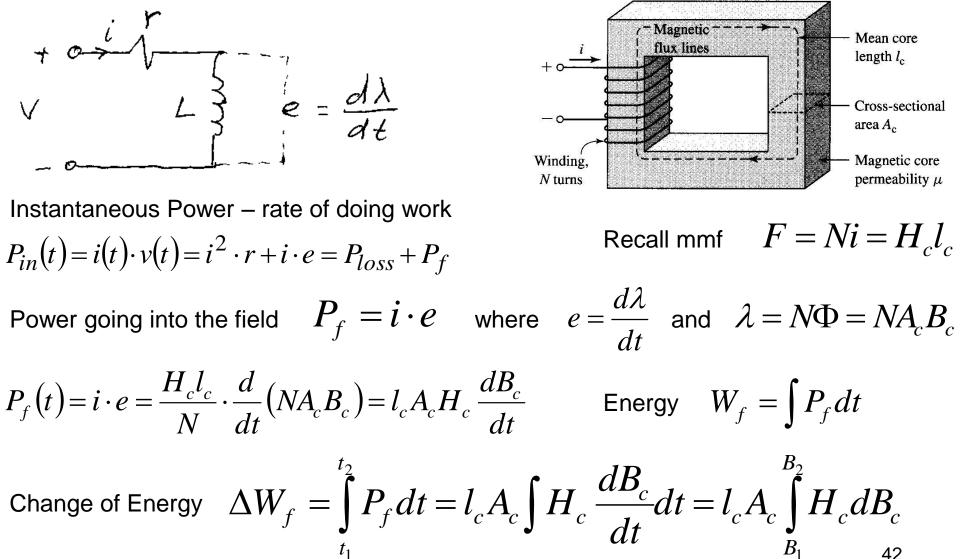


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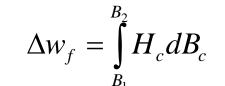
### **Energy Stored in Inductor**

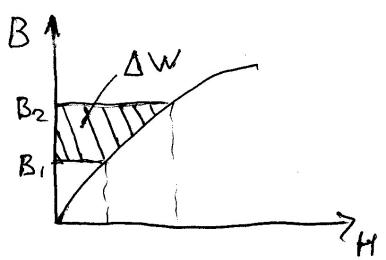
Consider the following electromagnetic system



### **Energy Stored in Inductor**

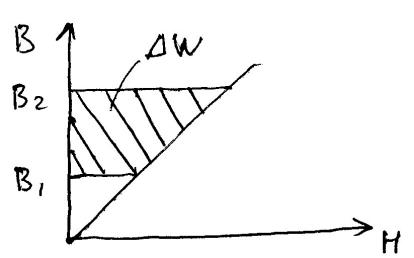
Energy per-unit-volume  $\Delta w_f = \int_{-\infty}^{0} \Delta w_f$ 





Magnetically Nonlinear System

$$\Delta W_f = l_c A_c \int_{B_1}^{B_2} H_c dB_c$$



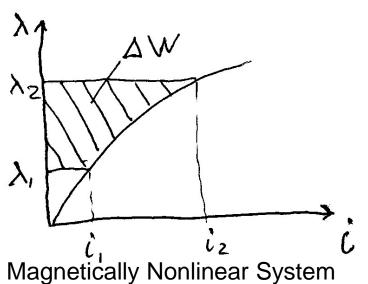
Magnetically Linear (Approximate) System

$$B = \mu H; \mu = const$$

$$\Delta W_f = \frac{l_c A_c}{\mu} \int_{B_1}^{B_2} B_c dB_c = \frac{l_c A_c}{2\mu} \left( B_2^2 - B_1^2 \right)$$

### **Energy Stored in Inductor**

Energy in terms of flux linkage  $\lambda$ 



$$\Delta W_f = \int_{t_1}^{t_2} P_f dt = \int_{\lambda_1}^{\lambda_2} i d\lambda$$

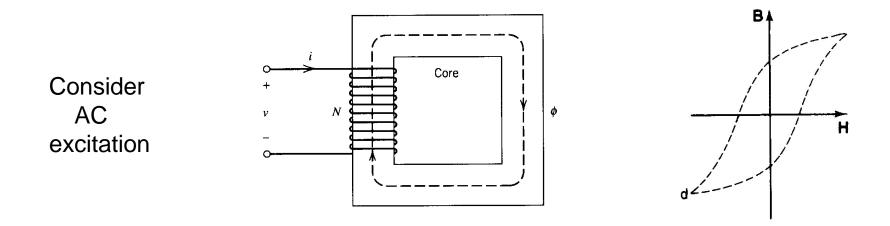
Magnetically Linear (Approximate) System  

$$i = \frac{\lambda}{L}; L = const$$

$$\Delta W_f = \frac{1}{L} \int_{\lambda_1}^{\lambda_2} \lambda d\lambda = \frac{1}{2L} (\lambda_2^2 - \lambda_1^2)$$
If  $\lambda_1 = 0 \implies W = \frac{1}{2L} \lambda^2 = \frac{Li^2}{2}$  44

#### **Core Losses**

#### **Hysteresis Losses**



$$\Delta W_{h,cycle} = \oint i d\lambda = \oint \left(\frac{H_c l_c}{N}\right) (NA_c dB_c) = l_c A_c \oint H_c dB_c$$

Power loss can be approximated as

$$P_h = K_h \cdot f \cdot \left(B_{c,\max}\right)^n \qquad n \sim 1.5 \cdots 2.5$$

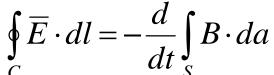
Where the constants  $K_h$  and n determined experimentally

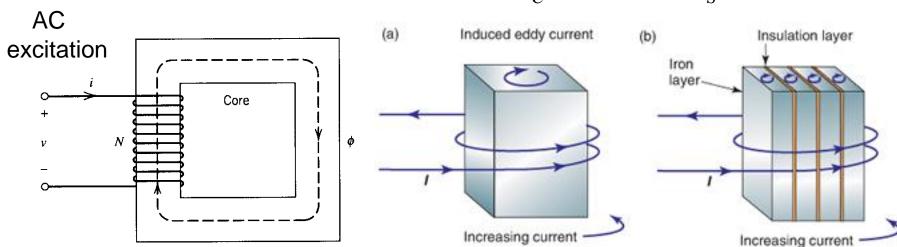
### Core Losses

Faraday's law

#### **Eddy Current Losses**

Consider





Power loss can be approximated as

$$P_e = K_e \cdot f^2 \cdot \left(B_{c,\max}\right)^2$$

Where the constant  $K_e$  depends on lamination thickness and is determined experimentally

# **EECE 365: Module 1, Part 2** Basic Electromechanical devices and

#### Energy Conversion Most Important Topics and Concepts (Read Chap. 3)

# Basic linear devices with position-dependent reluctance & inductance

- Basic rotating devices with position-dependent reluctance & inductance
- Concept of coupling field
- Energy & Co-Energy
- Graphical interpretation of energy conversion
- Electromechanical force and torque

#### **Basic Electromagnet**

Voltage equation (Faraday's law + KVL)  $v = ri + \frac{d\lambda}{dt}$ 

Flux linkage

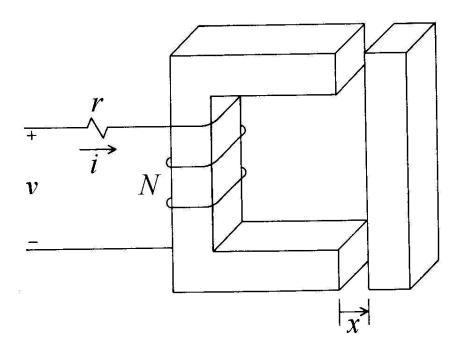
 $\lambda = N\Phi = N(\Phi_m + \Phi_l)$ 

Magnetizing flux  $\Phi_m = Ni/\Re_m$ 

Flux leakage  $\Phi_l = Ni/\Re_l$ 

Flux linkage & inductances

$$\lambda = \left(\frac{N^2}{\Re_l} + \frac{N^2}{\Re_m}\right) i = (L_l + L_m) i$$



- Leakage inductance (assume constant)
- *L<sub>m</sub>* Magnetizing inductance (depends of position *x*)

Consider Magnetizing Path  $\Re_m = \Re_c + 2\Re_g$ 

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#### **Basic Electromagnet**

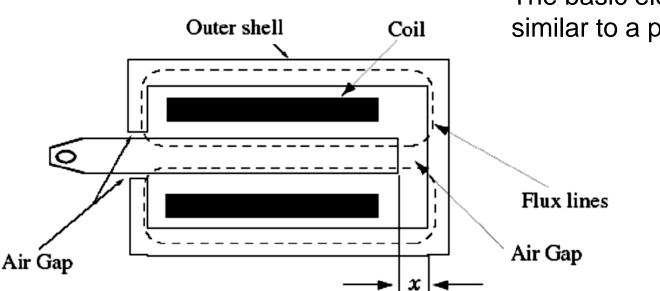
 $\Re_m = \Re_c + 2\Re_g$ Consider Magnetizing Path  $\Re_c = \frac{l_c}{\mu_r \mu_0 A_c}$  - Reluctance of the stationary + movable core  $\Re_g(x) = \frac{x}{\mu_0 A_g}$  - Reluctance of the air-gap  $|_{x}|$ Assume  $A_c = A_g \stackrel{x}{=} A$  we get  $\Re_m(x) = \frac{1}{\mu_0 A} \left( \frac{l_c}{\mu_c} + 2x \right)$ Magnetizing inductance  $L_m = \frac{N^2}{\Re_m} = N^2 \mu_0 A \frac{1}{(l_c/\mu_c + 2x)} = \frac{k_1}{k_2 + x}$ **Total inductance** where  $k_1 = \frac{N^2 \mu_0 A}{2}$  and  $k_2 = \frac{l_c}{2\mu_c}$  $L = L_m + L_l = \frac{k_1}{k_2 + r} + L_l$ 

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#### **Practical Reluctance Devices**

Plunger solenoid (Lab-1)

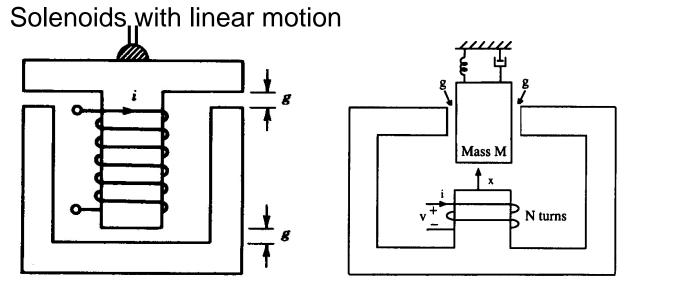


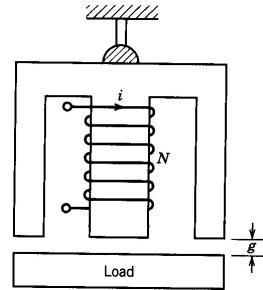


**Open-frame solenoid** 

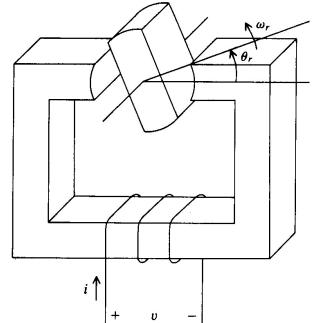
The basic electromagnet is very similar to a plunger solenoid (Lab-1)

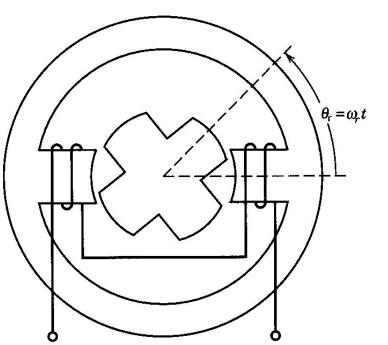
#### **Other Reluctance Devices**





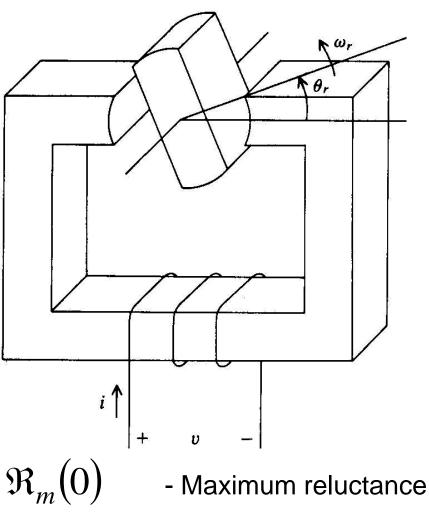
#### Rotating reluctance devices





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### Rotating Reluctance Devices



 $\Re_m(\pi/2)$  - Minimum reluctance

Flux linkage & inductances

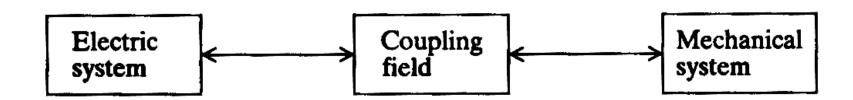
$$\lambda = \left(\frac{N^2}{\Re_l} + \frac{N^2}{\Re_m}\right)i = (L_l + L_m)i$$

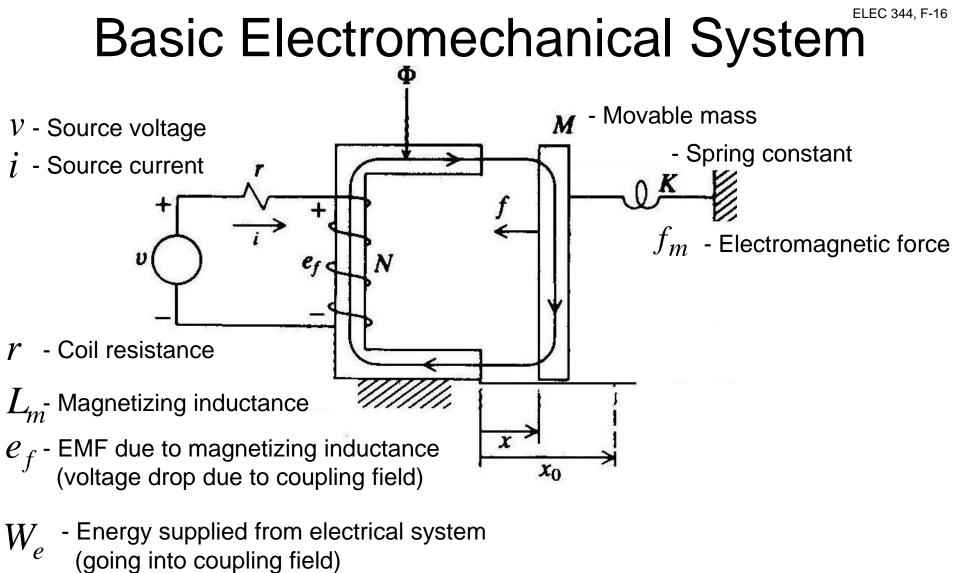
Magnetizing inductance

$$L_m = L_m(\theta_r) = \frac{N^2}{\Re_m(\theta_r)}$$

# Electromechanical Energy Conversion







- $W_f$  Energy in coupling field
- Energy going into mechanical system (from coupling field)

## Electromechanical Energy Conversion

$$W_e \longrightarrow \begin{array}{c} \text{Coupling} \\ \text{Field} \end{array} \longrightarrow W_m$$

Energy Balance  $W_e = W_f + W_m = \int e_f i dt = W_f + \int f_m dx$ 

First, lets consider fixed position, and assume dx = 0

$$W_f = \int e_f i dt = \int \frac{d\lambda}{dt} i dt = \int i d\lambda$$

## Energy in Coupling Field

Consider a state of the system

$$i = i_a$$
  $\lambda = \lambda_a$ 

Energy going in coupling field

$$W_f = \int i d\lambda$$

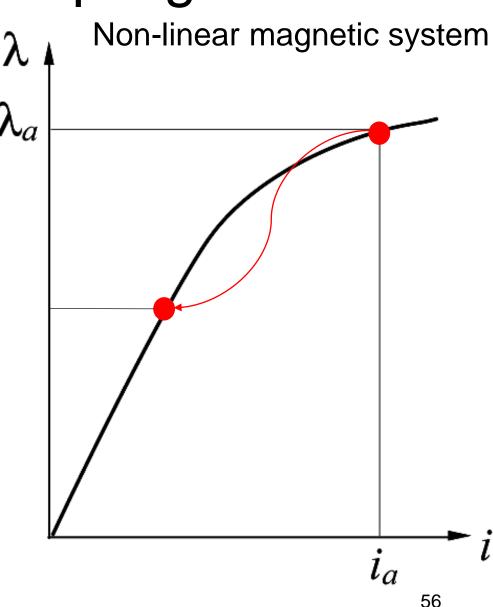
Co-Energy associated with this state

$$W_c = \int \lambda di$$
 , assuming  $dx = 0$ 

Energy and Co-Energy Balance

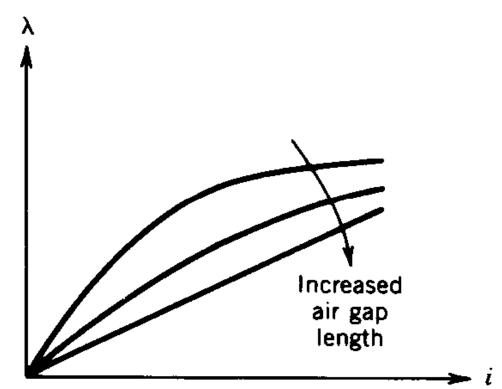
$$\lambda i = W_f + W_c$$

<u>Coupling Field is Conservative</u> – The stored energy does not depend on the history of electromechanical variables, it depends only on their final state/values



# Energy in Coupling Field

The characteristic becomes linear by increasing the air gap



## Energy in Coupling Field

Consider a state of the system

$$i = i_a$$
  $\lambda = \lambda_a$ 

Energy going in coupling field

$$W_f = \int i d\lambda$$

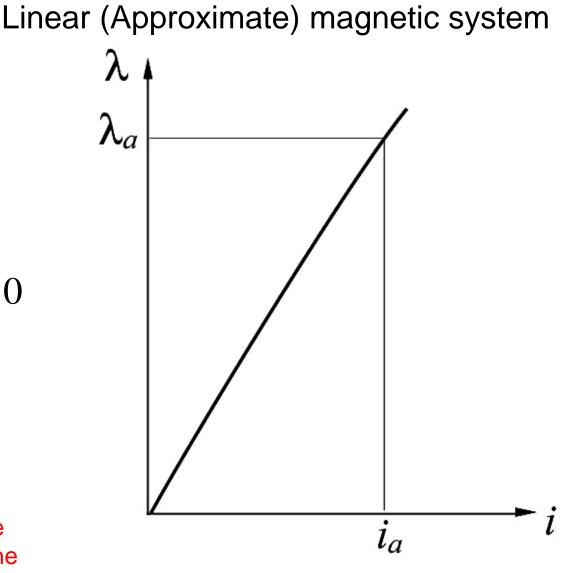
Co-Energy associated with this state

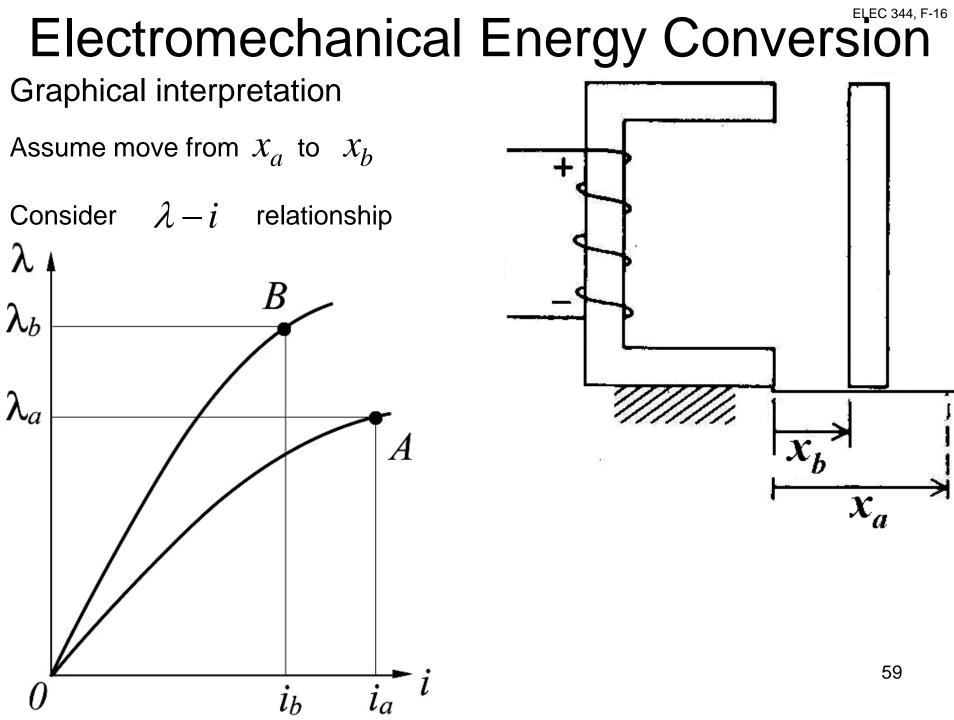
$$W_c = \int \lambda di$$
 , assuming  $dx = 0$ 

For magnetically linear systems Energy and Co-Energy Balance

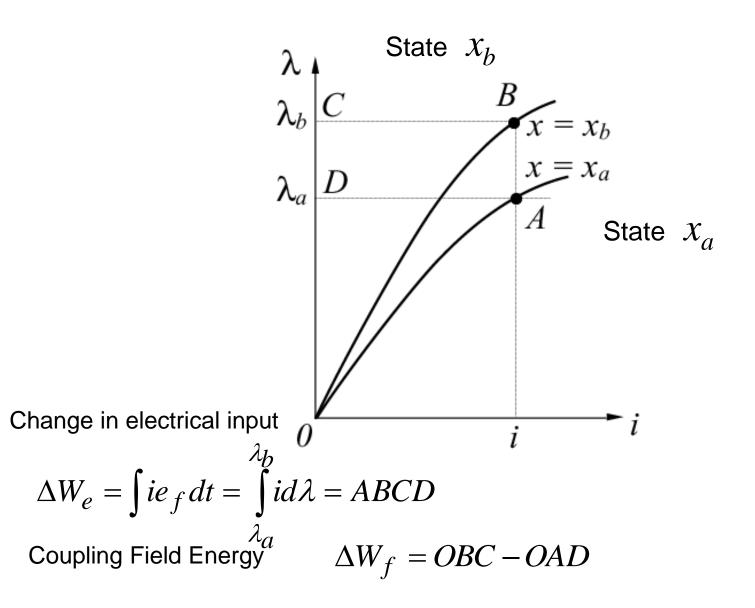
$$W_f = W_c = \frac{1}{2}\lambda i$$

<u>Coupling Field is Conservative</u> – The stored energy does not depend on the history of electromechanical variables, it depends only on their final state/values



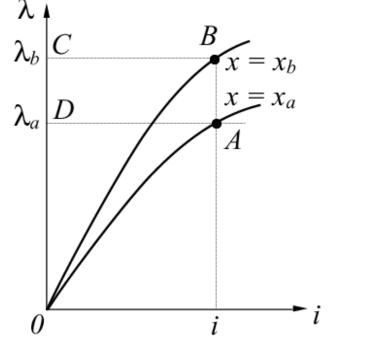


#### Change in Energy



#### Change in Energy

Change in Mechanical Energy  $\Delta W_m = \Delta W_e - \Delta W_f = ABCD - (OBC - OAD)$ 



 $\Delta W_m =$ 

Remember Co-Energy

$$W_c = \int \lambda di$$

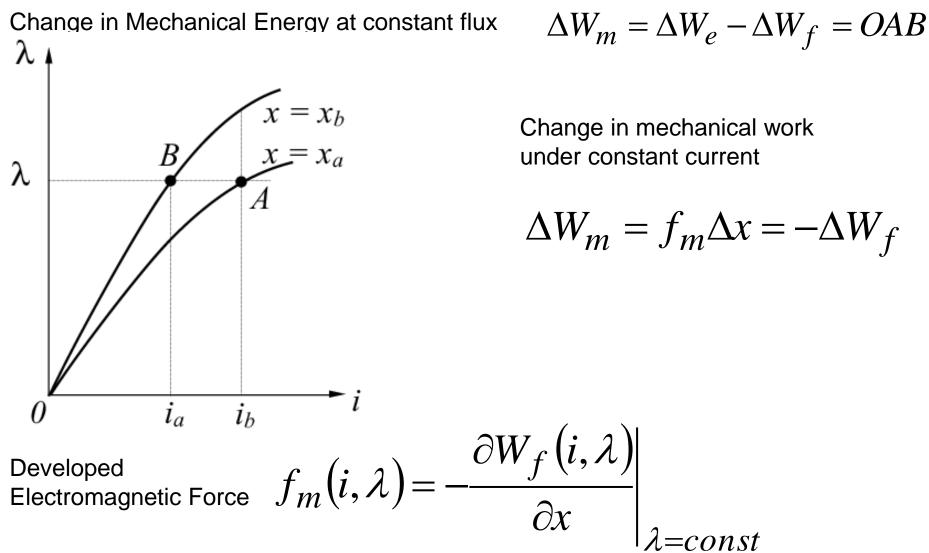
Change in mechanical work under constant current

$$\Delta W_m = \Delta W_c = f_m \Delta x$$

Developed Electromagnetic Force

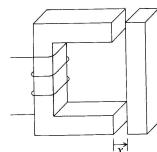
$$f_m(i,x) = \frac{\partial W_c(i,x)}{\partial x}\Big|_{i=const}$$
<sup>61</sup>

### Change in Energy



# Electromagnetic Forces & Torques





Mechanical Energy/Work

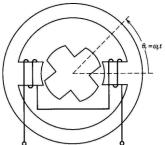
 $W_m = \int f_m dx$ 

Electromagnetic Force  $f_m$ 

$$dW_m = f_m dx$$

$$f_e(i,x) = \frac{\partial W_c}{\partial x}$$
  $f_e(\lambda,x) = -\frac{\partial W_f}{\partial x}$ 





Mechanical Energy/Work

$$W_m = \int T_m d\theta$$

Electromagnetic Torque  $T_m$ 

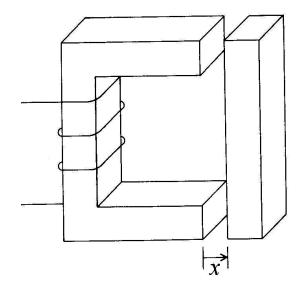
$$dW_m = T_m d\theta$$

$$T_e(i,\theta) = \frac{\partial W_c}{\partial \theta} \qquad T_e(\lambda,\theta) = -\frac{\partial W_f}{\partial \theta}$$

For magnetically linear systems Energy and Co-Energy are the same

$$W_f = W_c = \frac{1}{2}\lambda i = \frac{1}{2}L(x)i^2$$
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#### **Linear Devices**



#### Example

Given that

$$\lambda(i,x) = Li = \left[L_l + L_m(x)\right]i = \left(L_l + \frac{k}{x}\right)i$$

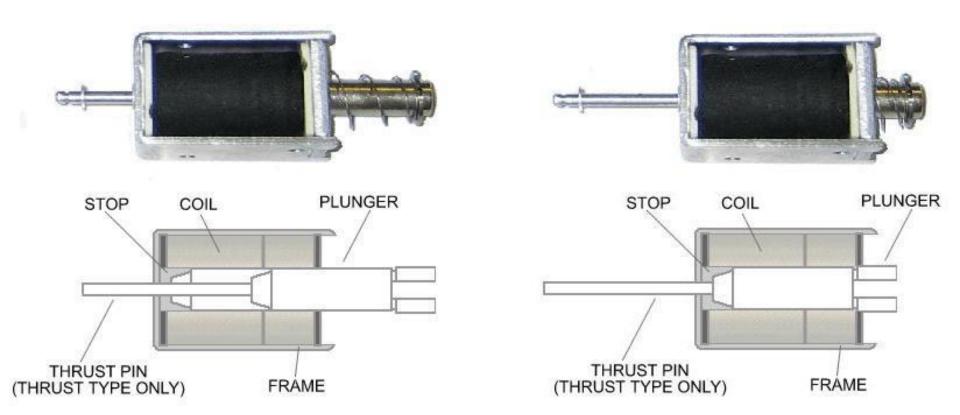
Calculate  $f_m(i, x)$  at given current  $i = i_a$ 

$$W_f(i,x) = W_c(i,x) = \left(L_l + \frac{k}{x}\right)i_a^2$$

$$f_m(i,x) = \frac{\partial W_c}{\partial x} = \frac{1}{2}i_a^2 \frac{\partial L}{\partial x} = -\frac{1}{2}i_a^2 \frac{k}{x^2}$$

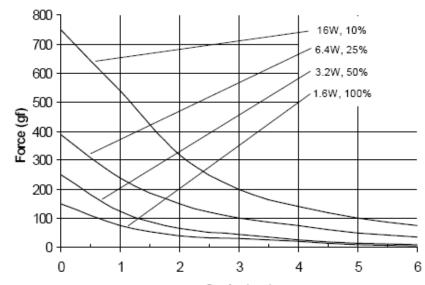
### **Typical Push-Pull Solenoids**

Naturally, solenoid coil pulls in the plunger. To get a push action, a thrust pin is added.



# Typical Industrial Push-Pull Solenoids





#### Stroke (mm) FORCE AND STROKE CURVES

